





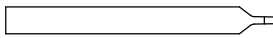
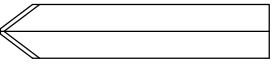
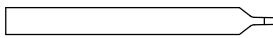
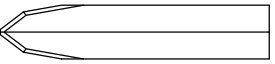


# CLAMSHELL LATHE SEVER - SEVER/BEVEL TOOL BITS

MACTECH PORTABLE MACHINING SOLUTIONS

Tool Set		Description	Max Cut Depth
 Narrow Sever- Leads	 Wide Sever - Follows	<u>Sever Set</u> - uses one narrow sever and one wide sever tool bit. 440-0023 - Narrow Sever, 4" long 440-0021 - Wide Sever, 4" long	1.88"
		<u>Sever Set</u> - uses one narrow sever and one wide sever tool bit. 440-0120 - Narrow Sever, 6" long 440-0119 - Wide Sever, 6" long	2.25"
 37° Sever- Leads	 37° Bevel - Follows	<u>Sever/Bevel 37°, LH Set</u> - uses one sever and one bevel tool bit. 440-0042 - Sever, 5" long, left-hand 440-0041 - Bevel, 5" long, left-hand	1.12"
		<u>Sever/Bevel 37°, RH Set</u> - uses one sever and one bevel tool bit. 440-0044 - Sever, 5" long, right-hand 440-0043 - Bevel, 5" long, right-hand	1.12"
 37°-10° Sever- Leads	 37°-10° Bevel - Follows	<u>Sever/Compound Bevel 37°-10°, LH Set</u> - uses one sever and one bevel tool bit. 440-0046 - Sever, 5" long, left-hand 440-0045 - Bevel, 5" long, left-hand	2.25"
		<u>Sever/Compound Bevel 37°-10°, RH Set</u> - uses one sever and one bevel tool bit. 440-0048 - Sever, 5" long, right-hand 440-0047 - Bevel, 5" long, right-hand	2.25"
 Sever - Leads	 37° Double Bevel - Follows	<u>Sever/Double Bevel 37°, Set</u> - uses one sever and two bevel tool bits. 440-0053 - Sever, 5" long 440-0054 - Double Bevel, 5" long, right-hand 440-0055 - Double Bevel, 5" long, left-hand	0.93"
 Sever - Leads	 37°-10° Double Bevel - Follows	<u>Sever/Double Bevel 37°-10°, Set</u> - uses one sever and two bevel tool bits. 440-0053 - Sever, 5" long 440-0081 - Double Bevel, 5" long, left-hand 440-0082 - Double Bevel, 5" long, right-hand	1.94"

\* All Tooling fits in a 3/4" Tool Slot

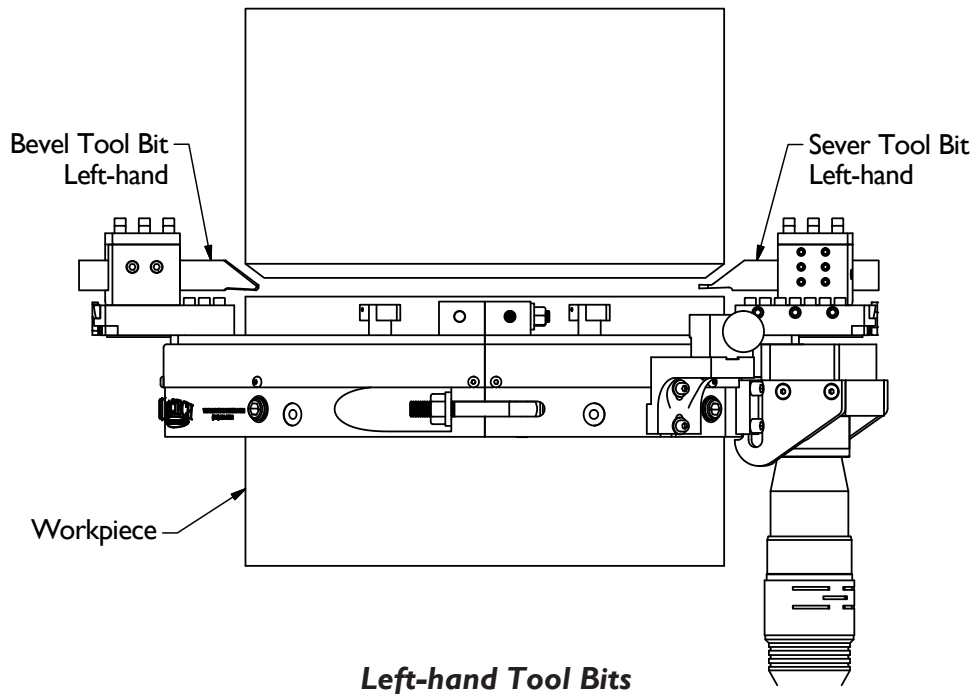
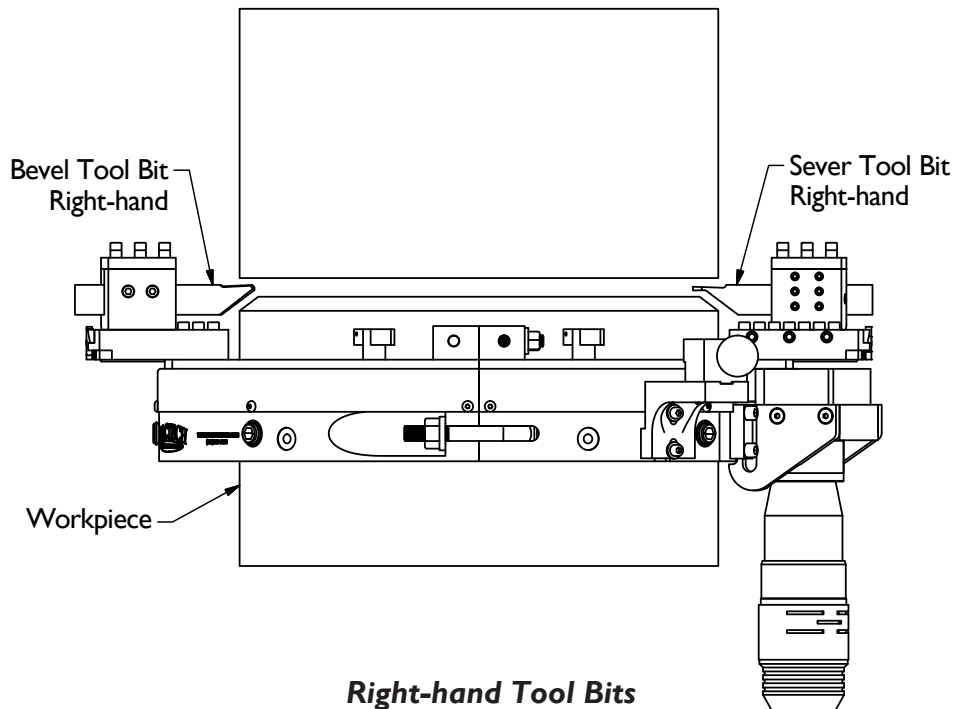
**NOTE:** The clamshell rotates clockwise when viewed toward the tool block face. Bevel tools are available in right-hand and left-hand versions. Right-hand tools bevel on the side of the cut which the clamshell is mounted. Left-hand tools bevel on the opposite side of the cut.



Mactech, Inc. • 4079 Pepin Ave. • Red Wing, MN 55066  
 PH: 651-388-7117 • TOLL FREE: 800-328-1488 • FAX: 651-388-0337  
[www.mactechonsite.com](http://www.mactechonsite.com)

# CLAMSHELL LATHE SEVER - SEVER/BEVEL TOOL BITS

MACTECH PORTABLE MACHINING SOLUTIONS



**MACTECH**  
ON-SITE MACHINING SOLUTIONS

Mactech, Inc. • 4079 Pepin Ave. • Red Wing, MN 55066  
PH: 651-388-7117 • TOLL FREE: 800-328-1488 • FAX: 651-388-0337  
[www.mactechonsite.com](http://www.mactechonsite.com)