

## 2-6 B SINGLE POINT

ID. NO.	PART NO.	PART NAME & DESCRIPTION	QTY	ID. NO.	PART NO.	PART NAME & DESCRIPTION	QTY
DWG	896-0041	D11583-1 S/N					
1	605-2016	Cutting Head & Housing Group	1	33	070-0003	Caps. Rnd Hd Hx Soc 1/4-20 UNC 1 L	4
2	620-1380	Cutting Head, 26B SP	1	34	460-0300	Tool Block Slide, 26B SP	2
3	022-0031	Brg Cyl Oilt 1.75 x 1.5 x 1 L	1	35	070-0004	Caps. Hx Soc Hd 1/4-20 UNC 3/4 L	10
4, 6	020-0047	Brg Rad Ball Dbl Seal 2 5/8 9/16W	4	36	070-0009	Caps. Hx Soc Hd 1/4-20 UNC 1 1/4 L	12
5	620-1374	Spacer, Bearing	1	37	460-0301	Gib, 26B SP	2
7	620-1386	Cap, Bearing Retainer	1	38	070-0004	Caps. Hx Soc Hd 1/4-20 UNC 3/4 L	12
8	071-0001	Caps. Fl Hd Hx Soc 10-24 UNC 3/4L	4	39	460-0304	Feed Screw Assy 3/8-16 UNC	1
9	620-1382	Cover, Main Housing, 26 B SP	1	40	460-0107	Feed Screw, 3/8-16 UNC X 3 5/16	1
10	020-0005	Needle Roller Bearing	1	41	460-0015	Plate, Drive Wheel Mtg.	1
12	020-0048	Brg Rad Ball 5 1/2 OD x 1/2 W	1	42	460-0006	Star Drive Wheel	1
13	620-1383	Retainer, Bearing, Outer Race	1	43	200-0019	Dowel Pin, 3/32 Dia x 5/8 L	1
14	071-0006	Caps. Fl Hd Hx Soc 1/4-20 UNC 3/4L	8	44	460-0017	Brass Washer	1
15	620-1384	Retainer, Bearing, Inner Race	1	45	460-0108	Feed Nut, 3/8-16 UNC Thd	1
16	071-0019	Caps. Fl Hd Hx Soc 1/4-20 UNC 1 L	2	46	071-0004	Caps. Fl Hd Hx Soc 10-32 UNF 1/2	2
17	150-0023	Key, 1/2 Sq. x 1 1/4 L	2	47	600-1006	Tool Block Assy, Sgl Pt/ Bevel	1
18	100-0082	Gear, Main Drive	1	48	460-0302	Tool Block, Sgl. Pt. Bevel	1
19	070-0005	Caps. Rnd Hd Hx Soc 1/4-20 UNC 1.5	4	49	340-0001	Sets. Hx Soc 1/4-20 UNC 1/2 L	3
20	620-1385	Housing, 26B SP	1	50	460-0106	Feed Screw Assy, 3/8-16 UNC	1
21	070-0020	Caps. Hx Soc Hd 1/4-20 UNC x 2L	11	51	460-0107	Feed Screw, 3/8-16 UNC 3 5/16 L	1
22	020-0049	Thrust Bearing Set, 2 1/2 ID	1	52	460-0015	Plate, Drive Wheel Mtg.	1
22a	620-1378	Thrust Washer, Shim	1	53	460-0109	Nut, Feed Screw	1
23	620-1390	Torque Housing	1	54	200-0031	Dowel Pin, 3/32 Dia x 9/16 L	1
24	070-0009	Caps. Hx Soc Hd 1/4-20 UNC x 1 1/4	8	55	460-0017	Brass Washer	1
25	600-1007	Micro Thrust Plate & Feed Assy	1	56	460-0108	Feed Nut, 3/8-16 UNC Thd	1
26	620-1388	Micro Thrust Plate	1	57	071-0004	Caps. Fl Hd Hx Soc 10-32 UNF .5	2
27	020-0052	Brg, Thrust Ball, 2 ID 2 5/8 .312	1	58	600-1005	Tool Block Assy, C'Bore & Face	1
28	170-0024	Lock Nut, 1 3/8-12 Bear hug	1	59	460-0303	Tool Block, C'Bore & Face	1
29	620-1394	Bronze Washer	1	60	340-0006	Sets. Hx Soc 1/4-20 UNC 1/4	6
30	620-1389	Micro Feed Nut	1	61	600-0955	Manual Feed Bracket Assy	1
31	120-0021	Ball Plunger, 5/16 UNC 5/8 L	2	62	620-1362	Manual Feed Bracket	1
32	620-1402	Beveling Ring, 37 1/2°	1	63	600-0010	Feed Pin Assy	1
	620-1400	Beveling Ring, 30° - 10°	1	64	200-0020	Dowel Pin, 1/8 Dia x 3/4 L	1
	620-1410	Beveling Ring, 45° - 20°	1	65	620-0015	Feed Bar	1
	620-1407	Beveling Ring, 30°	1	66	120-0003	Knob-Plastic Ball	1
	620-1406	Beveling Ring, 25°	1	67	120-0002	Spring Plunger, 10-32 UNF 15/32 L	1
	620-1405	Beveling Ring, 20°	1	68	070-0004	Caps. Hx Soc Hd 1/4-20 UNC 3/4 L	2
	620-1404	Beveling Ring, 15°	1	69	142-0001	Grease Zert Str. 1/4-28 UNF 33/64	2
	620-1403	Beveling Ring, 10°	1	70	620-0018	Plate-Name, Model & Serial No.	1
	620-1409	Beveling Ring, 45°	1	71	079-0001	Drive Screw, #4 Dia x 1/4 L	2
	620-1401	Beveling Ring, 37° - 10°	1	72	070-0054	Caps. Hx Soc Hd 3/8-16 UNC x 3.25	2
				73	340-0006	Sets. Hx Soc Hd 1/4-20 UNC 1/4 L	6

