

SILK[®] Portable Machine Tools

AX0-24 Flange Facer

MACTECH



O/D Mounted Flange Facer

AX0-24 Machine

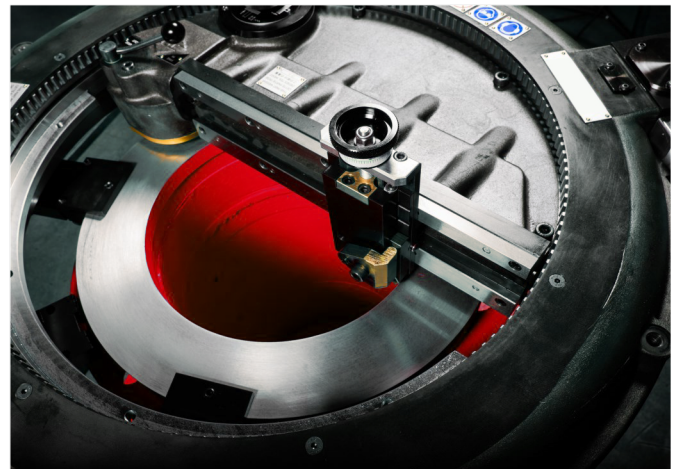


*Mactech is a valued reseller
and exclusive distributing agent
for Silk machines in
North and South America*

The AX0-24 Rotary Machining Centre is a larger version of the AXL0-12 and has a maximum clamping capacity of 609.6mm (24"). It has an eight independent jaw clamping arrangement, and is driven by two 1.7kW (2.3hp) high torque pneumatic motors. The two continuous, automatic feeds offer a fine and a coarse surface finish. Like its smaller brothers, these precision tools have a host of interchangeable "Bolt-On" extras covering almost any machining operation offered in a conventional machine shop. This flexibility provides a highly cost effective solution to field machining applications, saving both time and money.

MACHINE FEATURES:

- + Range 0" to 24" (0mm to 609.6mm)
- + Proven durability over many decades
- + Automatic feed
- + Ergonomically designed
- + Quick set-up



MACHINE:

AX0-24 Flange Facing Machine

Part No.: FMG55-599-000183

OPTIONAL EXTRAS:

V-Groove Machining Kit

Part No.: KIT01-599-000080

V-Groove Measuring Kit

Part No.: FMG55-599-000458

Hub Profile Kit

Part No.: FMG55-599-000459

Lens Ring Machining Kit

Part No.: KIT01-599-000081

Compact Flange Machining Kit

Part No.: KIT01-599-000134

2 Years Recommended Spares Kit

Part No.: KIT01-599-000002

Toolkit

Part No: KIT01-599-000130

Pneumatic Safety Unit (PSU)

Part No: KIT01-599-000132

All dimensions and hydraulic requirements are for reference and may be subject to change without notice. Machine performance is subject to application and operator capability; please discuss your requirements directly with a Mactech sales representative. All information given and all sales made by Mactech Inc. are subject to their terms and conditions.

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WORK HARD

WORK SAFE

WE BEFORE ME

WELCOME CHALLENGES

WOW THEM

OPERATING DIMENSIONS:**FACING RANGE:**

Minimum Diameter	0mm	0"
Maximum Diameter	609.9mm	24"

CLAMPING RANGE:

Minimum Diameter	333mm	13"
Maximum Diameter	565mm	22.75"

TECHNICAL DETAILS:

Toolpost Travel	70mm	2.75"
Recommended Air Supply	6Bar @ 1.8m ³ /min	64cfm @ 87psi
Noise Emission (Sound Power Level)	101dB(A)	

FEED RATES / POSITION:

1	0.81mm	0.032"
2	.20mm	0.008"

WEIGHTS:

Machine Weight	176kg	387lbs
Recommended Air Supply	195kg	430lbs

TRANSPORTATION DIMENSIONS:

Length		Width		Height	
1105mm	43.5"	860mm	34"	505mm	20"

